

2444-10 - Vinyl Wash Primer

Two-Component; Solvent-Borne – Part B: 107-00

Features

- Improves adhesion and corrosion protection
- Meets the requirements of BNQ 3714-121 Standard and 1-GP-121 M and SSPC Paint 27 Standards

Suggested Applications and Related Products

- Steel
- Galvanized steel
- Aluminum

Performances

Adhesion (ASTM D3359)	100 %
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Technical Data

V.O.C. Content (A + B mixed)	6.4 lb./US gal - 765 g/L
Gloss (GARDER at 60°)	10
Solids Content (A + B mixed)	By weight : 15.2 +/- 1.0 % By volume : 7.8 +/- 1.0 %
Density (A + B mixed) (25°C)	7.67 ± 0.21 lb./US gal 0.92 ± 0.03 kg/L
Viscosity (A + B mixed) (25°C)	From 20 to 23 s (Zahn n°2)
Theoretical Coverage Power for 1 mil Dry	3.1 m ² /L 124.2 ft ² /US gal
Hardener and Mixing Ratio (% volume)	Part A: 1 volume for Part B: 1 volume
Pot Life (25°C)	8 h
Recommended Film Thickness	Wet film: 2 - 3 mils Dry film: 0.1 - 0.3 mils
Drying Time (25°C)	5 min
Coat(s) Recommended	One
Recoating Time (25°C)	30 min
Recommended Application Conditions	15 to 35°C Relative humidity: 30 - 85 %
Application Equipment	Conventional spray equipment and others
Packaging	Part A : 1.9 L Part B : 1.9 L
Shelf Life	Part A and Part B: 12 months at 15 - 30°C
Cleaning Procedure	Solvent: 20-00