

STEEL SUBSTRATE



Good Performance System

[DIRECT TO METAL: 5210 \(Alkyd, 1K\)](#)

Good Corrosion resistance
Chemical resistance

Very Good Performance System

Step 1: PRIMER

[VINYL WASH PRIMER: 2444-10 \(2K\)](#) or appropriate surface treatment

Step 2: TOP COAT

[TOP COAT](#) – Ranked by performance (all products are polyurethane except 5300 – Alkyd)

- Performance ↓
Higher
- [5300](#) (Alkyd, 1K) Low Cost
 - [8530](#) (2K) Low Cost
 - [8000](#) (2K) UV Resistant, Chemical Resistant
 - [8032](#) (2K) UV Resistant, Chemical Resistant, IR Reflective, Very Flexible
 - [9035](#) (2K) High-Solids, Low V.O.C. Content, UV Resistant, Chemical Resistant, IR Reflective, Very Flexible

Excellent Performance System

Step 1: PRIMER

[VINYL WASH PRIMER: 2444-10 \(2K\)](#) or appropriate surface treatment

Step 2: PRIMER

[ALKYD PRIMER FOR STRUCTURAL STEEL 3914-05 \(1K\)](#) or [5350-30770-15 \(1K\)](#)
Good corrosion resistance

Supreme Performance System

Step 1: PRIMER

[VINYL WASH PRIMER: 2444-10 \(2K\)](#) or appropriate surface treatment

Step 2: PRIMER

[EPOXY PRIMER \(2K\)](#) or [LIFT RESISTANT ALKYD PRIMER 2619-05 \(1K\)](#)
(Depending on the performance requirements)

Step 3: TOP COAT

[TOP COAT](#) – (see choices above)